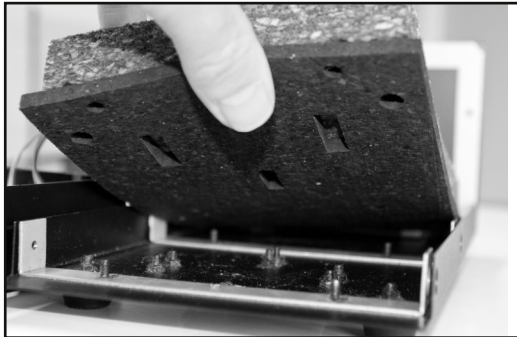


Assembly Manual - PHITS I23

1. Remove all the screws and take the speaker's top and frontal covers apart.

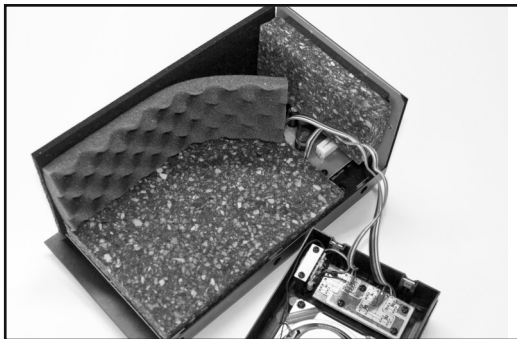


2. Place plate B making sure the holes match the nuts base. It should be left free 6 mm at the rear.



3. Place plate BK in a way that is well fitted between plate B and the rear.

4. Place plate L. This must be fitted between the conglomerate foam of plate B and the side of the case.



5. Place plate R the same way as plate L.

6. Remove the sticker from the side of the acoustic foam and stick it to its place in plate L.



7. Fill in the space left behind with the Damping Fiber.



8. Place plate T closing the case.

9. Replace both, the metal and the front covers paying attention that plates L and T remain inside the front part.



**Some models may vary from this manual.*