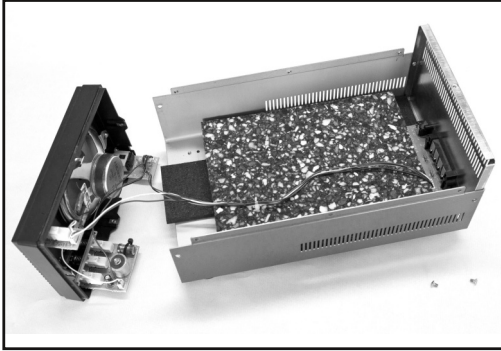
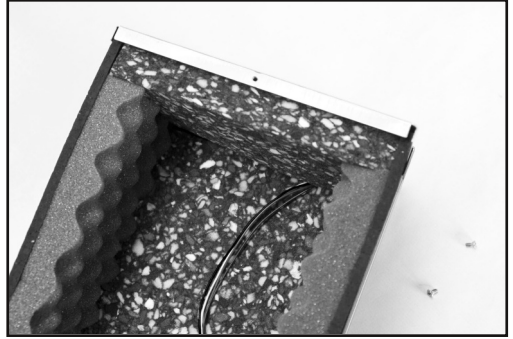


# ASSEMBLY MANUAL PHITS-K31

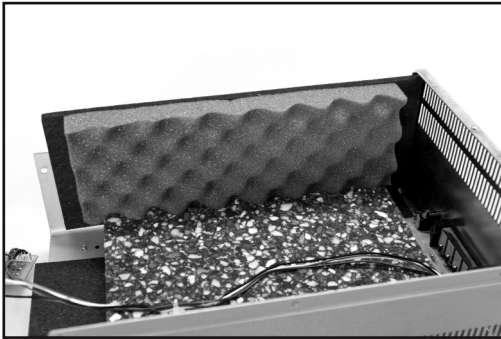
1. Take the top cover and the front panel apart and remove the back cover's side screws.
2. Place plate A as shown in picture below.



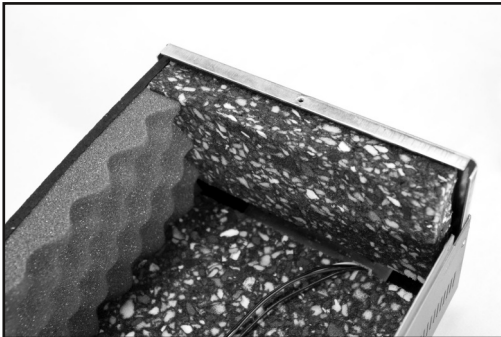
5. Place plate R as shown in picture below.



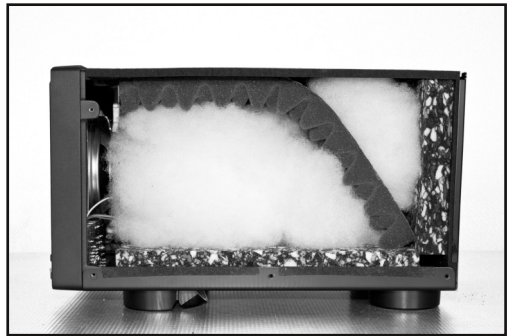
3. Place plate L as shown in picture below.



4. Place plate B as shown in picture below.



6. Plates A, B, L and R must be perfectly fitted between themselves and against the back cover.
7. Put carefully the front panel together again and tighten side screws back.
8. Tighten back cover's side screw again to help fixing plate B.
9. Fill in the inside with three quarters of the Damping Fiber without reaching the back side. Place plate C as shown in the picture. The Acoustic Foam should draw an arc inside. Fill in the hole left behind with the remaining fiber.



10. Replace the top cover screw it all.

Your speaker is ready. Enjoy it!  
*\*Some models may vary from this manual.*