

PHITS K99 - Assembly Manual

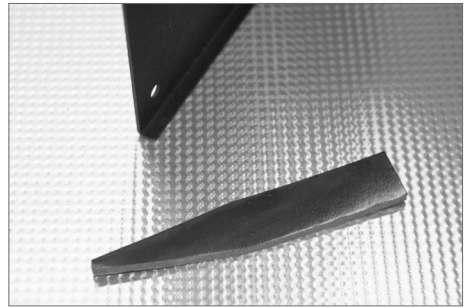


Preparing your Kenwood SP-990

- Remove all the screws and take the speaker's top and frontal covers apart. Do please be cautious manipulating cables.

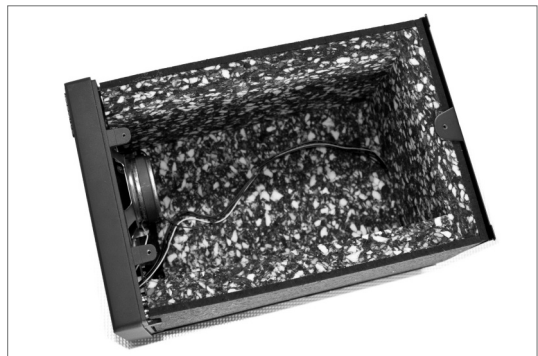
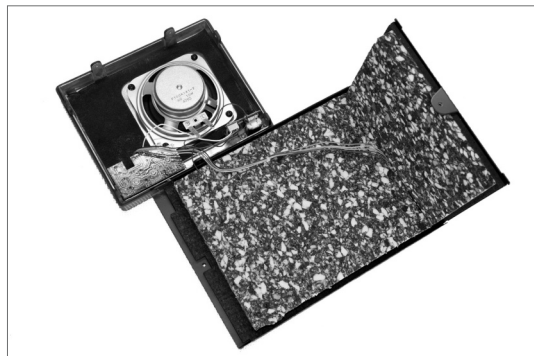


- Unhook both arrow-shape side pads from the inside top cover,



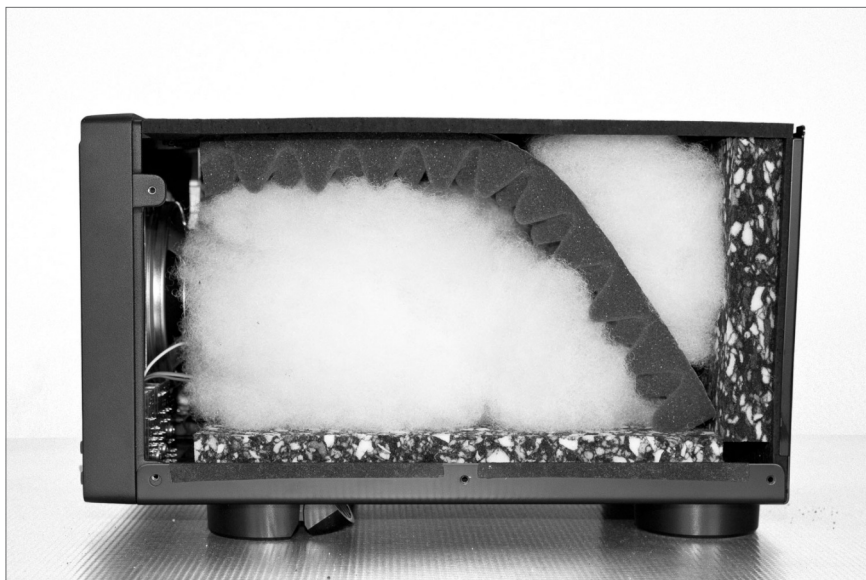
Assembling

- Place plate B making sure the holes match the nuts base.
- Place plate BK at the back cover. All the plates are cut to fit between them.
- Place the plates L and R such a way they snap between the plates B and BK.
- Replace the front cover matching the lower side and replace the bottom screw.



Damping Fiber

- Fill in the inside with four-fifths of the Damping Fiber without reaching the back side.
- Place plate T as shown in the picture. The Acoustic Foam should draw an arc inside.
- Fill in the hole left behind with the remaining fiber. You should press firmly to fit in plate T with plate BK. It may be necessary to slightly loosen the screws that hold the back cover. The top cover and all the screws.



**Brand your SP-990 with the stick
and enjoy the new sound**



**Some pictures may vary from the original*